

(12) UK Patent Application (19) GB (11) 2 152 492 A

(43) Application published 7 Aug 1985

(21) Application No 8431313

(22) Date of filing 12 Dec 1984

(30) Priority data

(31) 4269

(32) 15 Dec 1983

(33) HU

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(51) INT CL⁴
C05G 3/00

(52) Domestic classification
C1B 3C1 3C4 3C5 3CX 3D5 3DX 3F1

(56) Documents cited
None

(58) Field of search
C1B

(54) Process for planting of woody stem plants by hydroboring

(57) A process for planting of woody stem plants by hydroboring, wherein a planting hole is prepared by means of a hydroboring apparatus, slow- and/or quick-acting fertilizer composition containing up to 75% of wt. of N, P₂O₅ and K₂O macro nutritive elements and up to 10% wt. of Mg, Cu, Mn, Zn, Fe and B micro nutritive elements in desired ratio are admixed with the boring water and the reproducer is placed into the planting hole. The boring water may optionally contain fine-crushed organic and/or inorganic substance, soil-desinfectants and/or fungicides or different compounds controlling the plants' processes, e.g. compounds with hormonal activity or their precursors. For the plantation rooted or rootless reproducers can be used. According to the process of the invention different woody stem plants e.g. poplars, willows, vines, peaches etc. can successfully be planted.

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SPECIFICATION

Process for planting of woody stem plants

- 5 The present invention relates to a process for planting of woody stem plants by hydroboring, wherein the planting hole is prepared by a hydroboring apparatus and plant nutrients, different compounds and compositions controlling the plant's vital processes or plant protecting agents as well as substances for amelioration admixed with the boring water are applied to the soil. 5

- 10 Into the hole thus prepared rooted or rootless propagation materials /reproducers/ are placed. According to the process of the invention different woody stem plants e.g. poplar, willow, vine, peach and other types of fruits can successfully be planted by large-scale industrial methods into any type of soils except stony soils. 10

Background of the invention

- 15 It is well known that planting of forests and fruit-gardens is carried out by two methods. One of these methods is the traditional process wherein a hole is dug of the size of 60×60×60 cm, the reproducer is placed into the hole, the soil dug out is replaced around the reproducer, it is watered and finally the soil is compacted. The other method is the mechanical deep drilling method, wherein the planting hole is prepared by means of a twist deep borer which lifts out the loosened soil from the hole and places it beside it. Into the hole thus obtained organic fertilizer and/or fertilizer are added, the reproducer is placed into it, the soil is 20 compacted by replacing same around the reproducer and the young sapling is watered. 20

- It is a drawback of the traditional process that it is extraordinarily labour-consuming and consequently expensive and slow. The drawback of the mechanical deep drilling method consisting of several work-phases is that the twist drill compacts the sides of the hole, thus subsequent to the placing of the reproducer into the hole the soil has to be broken up and has to be compacted around the sapling. An additional drawback is the 25 intensive wear of the bit edge and consequently the frequent and expensive change of the bit. A further drawback is in case of both known processes the low ratio of plants taking root and the annual low yield of crops. 25

- In order to eliminate the drawbacks of the known methods mentioned above we have investigated the possibilities of the development of a new technology and we have made a series of experiments on different 30 types of soils and under different weather conditions employing different types of reproducers. In case of predominantly bad, sandy soils assigned for forest plantation which soils are unsuited for field and horticultural husbandary due to the low water table and the insufficient nutrient supply, we have found that the nutritive element content of the leaves of 3-5 m tall poplar cuttings with crown buds – planted in a depth of 2-4 m – does not reach the optimal values regarding certain elements. The reason for this is that by 35 carrying out the planting up to the water table the water supply of the plant becomes more favourable, the plant grows more quickly but the soil does not contain sufficient nutrients to ensure the optimum nutrient level. The test data of a 2 year old poplar plantation are given in Table 1. The test data relate to plants planted by traditional technology as well as by the process of the invention and both are compared with the optimum values. The data relate to leaf-dry substance. 35

40 40

TABLE 1

	Nutritive element content		Optimum value	Planting with traditional process	with hydroboring process	
45	Nitrogen	% by wt	2.50	2.50	2.30	45
	Phosphorus	% by wt	0.25	0.24	0.19	
	Potassium	% by wt	1.50	1.50	1.27	
50	Calcium	% by wt	1.70	1.80	2.00	50
	Magnesium	% by wt	0.40	0.37	0.39	
	Iron	ppm	200	130	105	
	Manganese	ppm	120	125	95	
	Zinc	ppm	60	44	20	
55	Copper	ppm	15	11	8	55
	Boron	ppm	60	59	51	
	Molybdenum	ppm	0.5	0.8	1.0	

- 60 Different researchers described similar results but in the course of their investigations the intensive growth of the plants was not due to the optional amount of used water but the great amount of nitrogen-fertilizer /Vagoor, Lehrbuch der Pflanzenphysiologie, VEB Gustav Verlag Jena 1979. pp. 137-138; and Souchelli: Trace-elements in agriculture, Von Nostran Beinhald Co., New York 1969. pp. 201-209/. 60

into account all parameters having importance from point of view of the dynamic unity of plant and its environment and which technology produces harmony between the plant protection and nutrition adjusted to the plant's vital processes during the whole vegetation period particularly during the growing period just after taking root. The planting process by hydroboring according to the invention is the result of our
 5 wide-spread experimental work and it offers a great help in the large scale industrial planting of forest and fruit garden. 5

Detailed description of the invention

According to the process of the invention for planting of woody stem plants a planting hole is prepared by
 10 hydroboring apparatus of a deepness of 2-4 m depending on soil quality and type of plant to be planted. 10
 Previously slow- or quick-acting fertilizer compositions containing the necessary nutrients are dispersed in the boring water. These compositions contain up to 75 % by weight of N, P₂O₅ and K₂O as macro-nutritive elements and up to 10 % by weight of Mg, Cu, Mn, Zn, Fe and B as micro-nutritive elements in the desired ratio.

15 The boring water may optionally contain fine-crushed organic substances e.g. organic fertilizer and/or turf to increase the nutrient content and for amelioration, it may also contain fine-crushed inorganic substances e.g. zeolite, perlite or other types of mineral clays. If desired soil- desinfectants, preferably phosphorus acid-, thiophosphorous acid- or dithiophosphorous acid-ester-derivatives, e.g. O-ethyl-S-phenyl-ethyl-phosphonodithioate /DYFONATE/, 2-chloro-3-/diethylamino/-1-methyl-3-oxo-1-propanyl-dimethyl-
 20 phosphate /DIMECRON/ O,O-diethyl-O-/2-isopropyl-6-methyl-4-pyrimidinyl/-phosphorothioate /DIAZINON/, 20
 S-/2,5-dichlorophenylthiomethyl/-O,O-diethyl-phosphorodithioate /PHENKAPTON/, etc. may also be mixed into the boring water.

As fungicides triphenyl-stannic acetate /BRESTAN/ and/or zinc- or manganese dithiocarbamate derivatives /MANEB, MANCOZEB, ZINEB/, etc. can preferably be mixed into the boring water.

25 For controlling the plant's vital processes, if desired different compounds having hormonal activity /e.g. gibberellinic acid or its derivatives, auxin or cytoquinine or cytoquinine-like substances/, or compounds being transformed into such compounds in the plant /e.g. precursors, methionin/ may also be added to the boring water. 25

The rooted or rootless reproducers are placed into the planting hole prepared by using boring water of 3-4
 30 bar pressure containing all the necessary substances mentioned above. 30

The advantage of the process according to the invention compared with the known methods is that it can be carried out quickly and economically since the preparation of the planting hole, the addition of nutrients, water and other substances /plant protectives, soil-ameliorating materials, regulators etc./, the compacting of the soil around the plant are made in a single step by using mechanical power and the demand of physical
 35 work is reduced to one third. A further advantage of the process of the invention is that the water in the bored hole produces a sludge-bed which surrounds the sapling and fixes it without any specific compacting operation. The sludge-bed contains every material in desired quality and quantity necessary to the sufficient taking roots and growing of the plant and surrounds the underground part of the plant in a fairly large volume and in uniform distribution thus solving the constant and uniform nutrient-supply harmonizing with
 40 the vital processes in the long run. Despite of the relative high nutrient concentration considerable amount of fertilizer can be economized since there is no need for the so called "reserve fertilization" of the whole plantation area and the effective nutrient supply can be solved with the one fifth part of the earlier amount. 40

Further advantage of the process of the invention is that the local amelioration of soil of bad quality can simply be realized simultaneously with the planting. The most important advantage of the process is that the
 45 planting of forests and fruit-gardens can be carried out under such conditions under which it was impossible or complicated when using the known methods. As an advantage the fact can finally be mentioned that, the healthy, rapidly growing plant stock can earlier achieve the state, when it can be utilized, e.g. in case of poplar the felling rotation /in average 25 years/ is reduced at least to one half. 45

The invention is illustrated by the following, non-limiting examples.

50
 50

Example 1

Comparative test of poplar plantations planted by mechanical deep-boring and by hydroboring

On an area of 1 ha of weakly humic soil poplars are planted in 4 repetitions at a square-distance of 5×3 m from one another by mechanical deep-boring and by hydroboring using rootless reproducers. The
 55 comparative test of the plantations was carried out 2 years after the planting. The average results are 55

summarized in Table 2.

TABLE 2

5		<i>Taking roots l%/l</i>	<i>Stem-diameter lcm/l</i>	<i>Height of trees lml</i>	<i>Production of organic substances l%/l</i>	5
10	Mechanical deep-boring	81	2.66	1.90	100	10
	Hydroboring	94	2.76	2.02	114	

15 Example 2

Comparative test of poplar plantations planted by hydroboring and hydroboring + addition of plant nutrients

On an area of 1 ha of weakly humic soil poplars are planted in 4 repetitions at a square-distance of 5×3 m from one another by hydroboring and hydroboring + addition of plant nutrients, using rootless reproducers.

20 At the time of the planting soil-examinations were carried out, the results thereof are summarized in Table 3. 20
The plant nutrients were added in two different doses /250 g/tree and 500 g/tree/. The different components of the nutrients as well as the water-solubility and the nutritive-element content thereof are summarized in Table 4. The examination of the plantations has been carried out for 4 years starting from the planting. The average test results in every year are summarized in Table 5. The nutritive element content of the leaves was 25
25 determined two years after the planting, the results thereof are summarized in Table 6. 25

TABLE 3

30		<i>Tested parameters</i>	<i>Values</i>	30
		pH	7.5	
		Heaviness	30	
		CaCO ₃ % by wt	5.0	
		Humus % by wt	0.88	
35		NO ₂ + NO ₃ ppm	1.6	35
		P ₂ O ₅ ppm	101	
		K ₂ O ppm	112	
		Mg ppm	56	
		Na ppm	39	
40		Zn ppm	5.2	40
		Cu ppm	5.7	
		Mn ppm	16.1	
		SO ₄ ²⁻ ppm	5.1	

TABLE 4

	<i>Components of the fertilizer</i>	<i>Solubility at 20°C % by wt</i>	<i>Nutritive elements</i>	<i>Nutritive element content in the fertilizer % by wt</i>	
5					5
	Urea-formaldehyde cond.	$10^{-2} - 10^{-1}$	Nitrogen	20	
10			P ₂ O ₅	11	10
	Potassium chloride	good	K ₂ O	14	
15	Potassium magnesium phosphate	$10^{-2} - 10^{-1}$	Mg	4	15
	Culpric ammonium phosphate	$10^{-3} - 10^{-2}$	Cu	0.4	
20	Manganese ammonium phosphate	$10^{-3} - 10^{-2}$	Mn	0.2	20
	Zinc ammonium phosphate	$10^{-3} - 10^{-2}$	Zn	0.1	
25	Iron ammonium phosphate	$10^{-3} - 10^{-2}$	Fe	0.35	25
	Boric acide	good	B	0.05	
30					30

TABLE 5

	<i>Time after the planting</i>	<i>Nutrient dose g/tree</i>	<i>Stem diameter lcm</i>	<i>Height of trees lcm</i>	<i>Production of organic substances l%</i>	
35						35
	1 year	0 /control/	1.06	99.8	100	
		250	1.10	95.9	105	
40		500	1.24	95.8	110	40
	2 years	0 /control/	2.72	202.8	100	
		250	2.88	213.1	118	
		500	2.97	219.4	129	
45	3 years	0 /control/	5.35	351.0	100	45
		250	5.75	375.0	123	
		500	5.99	379.0	130	
50	4 years	0 /control/	9.26	543.0	100	50
		250	10.57	592.0	142	
		500	10.89	595.0	152	

TABLE 6

	Nutritive elements	Nutritive element content in the dry leaves			
		0 g/tree	250 g/tree	500 g/tree	
5	Nitrogen	2.79 % by wt	3.00 % by wt	2.79 % by wt	5
	Phosphorous	0.19 % by wt	0.19 % by wt	0.19 % by wt	
10	Potassium	1.57 % by wt	1.64 % by wt	1.62 % by wt	10
	Ca	2.21 % by wt	2.11 % by wt	2.10 % by wt	
	Mg	0.39 % by wt	0.40 % by wt	0.44 % by wt	
15	Fe	94.7 ppm	96.7 ppm	107.5 ppm	15
	Mn	95.0 ppm	89.0 ppm	91.7 ppm	
20	Zn	19.5 ppm	21.9 ppm	23.5 ppm	20
	Cu	7.8 ppm	9.8 ppm	9.0 ppm	
25	B	51.0 ppm	56.0 ppm	62.0 ppm	25

Example 3**Examination of insecticidal and fungicidal activity on poplar plantations planted by hydroboring**

According to Example 2 poplars are planted on humic soil. At the time of the planting soil test was carried out and the degree of infection by insects and fungus was determined. The area was infected by *Anoxia pilosa* and *Cytospora chrysosperma*. The pesticide contains O-ethyl-S-phenylethyl-phosphorodithioate /DYFONATE/ as active ingredient /applied dose: 30 g active ingredient/ tree/, the fungicide contains triphenyl stannic acetate /BRESTAN/ as active ingredient /applied dose: 1.5 g active ingredient/tree/. A third experiment was carried out by mixing a fertilizer composition according to Example 2 into the boring water together with the insecticide and fungicide.

The results of the soil tests carried out at the same time on the planting are given in Table 7, the test results

obtained one year after the planting are summarized in Table 8.

TABLE 7

	Tested parameters	Values	
5	pH	7.5	5
	Heaviness	32	
10	CaCO ₃ % by wt	6.4	10
	Humus % by wt	1.47	
15	NO ₂ + NO ₃ ppm	2.3	15
	P ₂ O ₅ ppm	110	
	K ₂ O ppm	150	
20	Mg ppm	39	20
	Na ppm	18	
25	Zn ppm	5.6	25
	Cu ppm	3.2	
	Mn ppm	8.6	
30	SO ₄ ²⁻ ppm	7.8	30

TABLE 8

	Treatment	Infection by <i>Anoxia pilosa</i> %					Infection by <i>Cytospora chrysosperma</i>					
		1	2	3	4	Average	1	2	3	4	Average	
35												35
40	Dyfonate + Brestan	1	0	0	0	0.25	0	0	0	0	0	40
	Dyfonate + Brestan + Fertilizer	0	1	0	0	0.25	0	0	0	0	0	
45	Control	3	7	6	1	4.25	10	9	4	6	7.25	45

50 Example 4

Effect of fine-crushed inorganic substance addition (manganese mud from Urkut) on poplar planted by hydroboring

Poplars are planted on weakly humic soil according to Example 2. At the time of the planting soil test was carried out the results of which are summarized in Table 9. In order to examine the effect of manganese mud it was added in an amount of 500 g/tree. In the course of another experiment the activity of the fertilizer composition according to Example 2 in an amount of 125 g/tree / together with the manganese mud was

examined. The experiments were evaluated one year after the planting. The results are summarized in Table 10.

TABLE 9

5	Tested parameters	Values	5
	pH	7.6	
	Heaviness	30	
10	CaCO ₃ % by wt	4.2	10
	Humus % by wt	0.9	
15	NO ₂ + NO ₃ ppm	1.4	15
	P ₂ O ₅ ppm	78	
	K ₂ O ppm	86	
20	Mg ppm	55	20
	Na ppm	36	
25	Zn ppm	5.8	25
	Cu ppm	1.2	
	Mn ppm	10.5	
30	SO ₄ ²⁻ ppm	5.0	30

TABLE 10

Treatment	Stem diameter /mm/				Height of trees /cm/				Average	Production of organic substance %/
	1	2	3	4	1	2	3	4		
Manganese mud	9.9	10.3	10.2	10.4	10.15	97	98	97	98	106.3
Manganese mud + fertilizer	10.3	10.8	10.9	10.6	10.65	99	97	98	99	114.4
Control	9.2	9.7	9.6	9.6	9.5	102	95	96	99	100

TABLE 11

Treatment	Stem diameter /mm/				Height of trees /cm/				Average	Production of organic substance %/
	1	2	3	4	1	2	3	4		
Organic fertilizer	9.6	9.6	9.5	9.5	9.55	100	99	101	100	103
Organic fertilizer + fertilizer	10.8	10.3	10.6	10.6	10.6	102	98	99	100	111.4
Control	9.2	9.7	9.6	9.6	9.5	102	95	96	99	100

Example 5

Effect of fine crushed organic substance addition (organic fertilizer) on plantation of poplars planted by hydroboring

The experiment was carried out according to Example 4 but organic fertilizer in an amount of 3 liter/tree was used instead of manganese mud, admixed with the boring water. The experiment was evaluated one year after the plantation, the results are summarized in Table 11.

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Example 6

Effect of addition of compounds with hormonal activity on poplar plantations planted by hydroboring

The experiment was carried out according to Example 4, but a compound with hormone active agent /gibberellin/ in an amount of 0.05 g/tree instead of manganese mud was used and mixed into the boring water.

10

The experiment was evaluated one year after the planting, the results thereof are summarized in Table 12.

TABLE 12

Treatment	Stem diameter /mm/				Height of trees /cm/				Average	Production of organic substance /%
	1	2	3	4	1	2	3	4		
Gibberellin	9.3	9.5	9.6	9.6	103	101	103	102	102.25	104.3
Gibberellin + fertilizer	10.6	10.8	10.6	10.7	101	99	99	100	99.75	113.6
Control	9.2	9.7	9.6	9.6	102	95	96	99	98	100

TABLE 13

Treatment	Taking roots /%	Shoot-diameter /mm/		Shoot-length /mm/	Weight of leaves /g/stock	Production of organic substance /%
		1	2			
20 g/stock fertilizer	96	5.13	733	81.73	115.7	
40 g/stock fertilizer	95	5.19	771	85.39	127.1	
Control	94	4.92	683	66.28	100	

*Example 7**Comparative test of vine-plantations planted by hydroboring and by hydroboring + addition of plant nutrients*

Vine is planted on humic sandy soil by mixing a fertilizer composition into the boring water in an amount of 20 and 40 g/vine-stock, respectively. The experiment was evaluated one year after the planting, the average values of 200-200 vine-stocks are summarized in Table 13.

*Example 8**Comparative test of peach plantations planted by hydroboring and by hydroboring + addition of plant nutrients*

Peach trees are planted on middle-hard adobe-soil 100 cm deep by mixing a fertilizer composition according to Table 4 into the boring water in an amount of 40 g/tree and 80 g/tree, respectively. The experiment was evaluated one year after the planting, the results are summarized in Table 14.

TABLE 14

	Treatment	Taking roots [%]	Stem diameter [mm]	Production of organic substances [%]
20	40 g/tree fertilizer	83	35.7	116
	80 g/tree fertilizer	87	38.9	126
25	Control	64	30.8	100

CLAIMS

1. Process for planting of woody stem plants by hydroboring, which comprises placing into the planting hole prepared by hydroboring apparatus, plant nutrients, optionally fine-crushed organic and/or inorganic substances, soil disinfectant and/or fungicides and/or compounds of hormone activity or precursors thereof admixed with the boring water and placing the reproducers into the planting hole.
2. Process as claimed in claim 1, which comprises using fertilizer compositions as plant nutrients containing up to 75 % by wt of N, P₂O₅ and K₂O macro-nutritive elements and up to 10 % by wt of Mg, Cu, Mn, Zn, Fe and B micro-nutritive elements in desired ratio.
3. Process as claimed in claims 1 to 2, which comprises using the plant nutritive elements in form of slow- and/or quick-acting fertilizer compositions.
4. Process as claimed in claim 1, which comprises using organic fertilizers and/or turf as fine-crushed organic fertilizers.
5. Process as claimed in claim 1, which comprises using zeolite, perlite or other types of mineral clays as fine-crushed inorganic substances.
6. Process as claimed in claim 1, which comprises using phosphoric acid-, thiophosphoric acid-ester-derivatives as soil disinfectants.
7. Process as claimed in claim 1, which comprises using triphenyl stannic acetate and/or zinc- and/or manganese-dithiocarbamates as fungicides.
8. Process as claimed in claim 1, which comprises using gibberellinic acid or gibberellinic acid-derivatives, auxin or cytokinin or cytokinin-like compounds as compounds of hormone activity.
9. Process as claimed in claim 1, which comprises using amino acids as compounds being transformed into compounds with hormone activity in the plant.
10. Process as claimed in any of claims 1 to 9, which comprises placing rooted or rootless reproducer into the planting hole.
11. A process as claimed in claim 1 and substantially as hereinbefore described in any one of Examples 1 to 8.